


Dalziel Group Manufacturing Manual	
Document Name: Dalziel Ingredients Product Specification	
Date: 11/02/2020	Issue: 12
Document No: MAN239	Pages: 3
Author: F. Hutton	Authorised By: 



Dalziel Ingredients Ltd  
5 William Street  
Felling  
Gateshead  
NE10 0JW  
0191 4954490

D9827932

## PRODUCT SPECIFICATION

<b>Product:</b> SUPREME GLUTEN FREE CHINESE GLAZE	<b>Code:</b> D9827932	<b>Usage Rates:</b> 10%
<b>Description:</b> A dry glaze/rub for external application	<b>Status:</b> Final	<b>Date:</b> 15/11/2022

### INGREDIENTS LISTING

Ingredient	Country of Origin <small>(listed as origin of manufacturing at time of specification issue) (Herbs / Spices, and extracts of, will refer to actual Country of Origin)</small>	% Banding
Sugar	France, UK	50-60%
Maize Starch	Bulgaria, Germany, Spain, France, Hungary, Italy, Netherlands, Turkey	10-20%
Salt	UK	5-10%
Food Colour E162, E120, E150c	Poland, Romania, UK	5-10%
Spices (Chinese 5 spices, Aniseed)	Turkey, Comoros, UK, India, Sri Lanka, Madagascar, Turkey, Vietnam	5-10%
Yeast Extract	Estonia, Netherlands	1-5%
Dextrose	Bulgaria, Germany, Spain, France, Italy	1-5%
Onion Powder	India	1-5%
Garlic Powder	China	1-5%
Tomato Powder	China	1-5%
Stabiliser E412	India	1-5%
Spice Extracts	Belgium, Chile, China, UK, Indonesia, India, Mexico, Peru, United States	<1%
Anti-Caking Agent (E551)	UK	<1%


### INGREDIENT DECLARATION

Sugar, Maize Starch, Salt, Food Colour E162, E120, E150c, (Chinese 5 Spice, Aniseed), Yeast Extract, Dextrose, Onion Powder, Garlic Powder, Tomato Powder, Stabiliser: E412, Spice Extracts

### ADDITIVES/PROCESSING AIDS

Name	E Number	Function	Declarable	Comments
Beetroot Juice Powder	E162	Food Colour	Yes	
Caramel Powder	E150C	Food Colour	Yes	
Carmines	E120	Food Colour	Yes	
Guar Gum	E412	Stabiliser/Thickener	Yes	
Silicon Dioxide	E551	Anticaking Agent	No	Processing Aid
Sodium Ferrocyanide	E535	Anticaking Agent	No	Processing Aid in Salt

**NB: provisional specifications may not contain processing aids. These are added in production and will appear on Final Specifications.**

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### ALLERGEN INFORMATION


Allergen	Present		Comments: Allergen Source indicated in CAPITALS on previous page, Ingredients List
	On Site	In Product	
<b>Cereals containing Gluten</b>	YES	NO	
<b>Crustaceans</b> and products thereof	NO	NO	
<b>Egg</b> and products thereof	YES	NO	
<b>Fish</b> and products thereof	YES	NO	
<b>Soybeans</b> and products thereof	YES	NO	
<b>Milk</b> and products thereof	YES	NO	
<b>Celery</b> and products thereof	YES	NO	
<b>Mustard</b> and products thereof	YES	NO	
<b>Peanuts</b> and products thereof	NO	NO	
<b>Nuts * (other than peanuts)</b> and products thereof	NO	NO	
<b>Lupin</b> and products thereof	NO	NO	
<b>Sesame Seeds</b> and products thereof	NO	NO	
<b>Molluscs</b> and product there of	NO	NO	
<b>Sulphur Dioxide</b> Sulphites >10ppm	YES	NO	

Dalziel take reasonable and practical precautions to reduce the risk of contamination of the products we manufacture. Due to the nature and complexity of ingredients blending the risk of contamination from carry over residue or airborne cross contamination cannot be totally eliminated. Furthermore although we prohibit the processing of nuts on site we cannot guarantee that contamination has not occurred at other stages in the processing of the ingredients, i.e. during farming, harvesting, transportation etc. To a greater or lesser extent the same issue may apply to other allergens. A copy of our allergen policy and risk assessment is available on request.

**The absence of an allergen from the above recipe should not be taken as an implication that our product can be guaranteed free from that allergen.**

### SUITABILITY

Vegetarian	NO		Vegan	NO	
Organic	NO		Gluten Free	YES	Certified
Halal	YES	Not Certified	Kosher	NO	

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## FINISHED PRODUCT ANALYSIS

Total Salt Content	9.13%
NaCl Analysis (Titration)	8.22-10.04
Na Analysis (Conductivity) Salt + Sodium ions	8.22-10.04
Preservative Content as: N/A	%

Please note samples are not routinely tested

## MICROBIOLOGY

Total Viable Count/g	100,000	max
Coliforms/g	<1000	max
E Coli/g	<10	max
Yeast & Mould	1000	max
Salmonella / 25g	Absent	

## NUTRITIONAL

Typical values per 100gm Calculated from Raw Material Data

Energy	348.82	Kcal
	1,465.06	kJ
Protein	2.82	g
Carbohydrate	81.28	g
as Starch	13.18	g
as Sugar	60.35	g
Fat	0.87	g
Saturated	0.07	g
Monounsaturated	0.09	g
Polyunsaturated	0.02	g
Fibre	2.27	g
Sodium (Na)	3,612.30	mg
Salt Equivalent (Na x 2.5)	9.03	g

## Texture

A free flowing fine powder

## Visual

Pink

## Odour

Spice Notes

## Sieve Size

5MM

## Metal Detection (minimum sensitivity)

Ferrous

3.5mm

Non Ferrous

4.5mm

Stainless Steel

5mm

Pack Size +/-1%

3KG

Products are labelled starting product name, D number, Allergens, Weight, Batch number and Best Before End date

Store in a cool and dry condition; keep the pack sealed when not in use. 12 months from date of manufacture if unopened. Sample products intended for immediate use. Trial purposes only and may not be subject to metal detection.


## LEGISLATION/WARRANTY STATEMENT

All data contained within this document is derived from the product recipe, information received from suppliers of the ingredients contained therein and published data sources, at the date of issue of this specification.

The product is manufactured in accordance with our "due diligence" obligations and current UK and EU legislation, **however due to the nature and complexity of current ingredient manufacture and supply systems, guarantees cannot be given that carry over residues will be totally absent.**

For Dalziel Ingredients LTD

For Customer

Signed:				Signed			
Name	LewisJohnson	Position	NPD Administrator	Name		Position	
Date	15/11/2022	Version		Date			

**Please sign and return the approved document within 28 Days.  
If this document is not returned within this time Dalziel will assume acceptance.**